

Date: Wednesday, 1/2/2008 11:53:09 AM
 User: David Duvall

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D3187-2	
Job Number	: 36544				
Estimate Number	: 10804				
P.O. Number	:		Part Number	: D31872	
This Issue	: 1/2/2008	S.O. No. :	Drawing Number	: NCR08-002	
Prsht Rev.	: NC		Project Number	:	
First Issue	: / /		Drawing Revision	:	
Previous Run	: 00015		Material	:	
Written By	: <u>David Duvall</u>		Due Date	: 1/9/2008	
Checked & Approved By	:		Qty:	1	Um: Each
Comment	:				

Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description:
1.0	D31872	Spacepod Floor 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Spacepod Floor Pull from stock Qty1 B <u>31836</u> SPB 08/01/02		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 - Open holes as per dwg - Deburr		
3.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP		
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
Comment: HAND FINISHING RESOURCE #1 - Chemical conversion coat per QSI 005 - Powder coat black per QSI 005 4.3.5.7		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D2986 Black Neoprene foam .125



Comment: Qty.: 1.0000 sf(s)/Unit Total : 1.0000 sf(s)

Black Neoprene foam .125

- Qty 1

- B 30632

SAL 08-01-02

(1)

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

- Scuff bonding surface, and clean using wash n wipe.
- Bond D2986 onto the D3187-2 floor, using contact cement M 102565
- Trim to fit, per dwg.

SAL 08-01-02

(1)

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

- Identify and package for shipping

AD 08-01-02

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/01/02

Job Completion



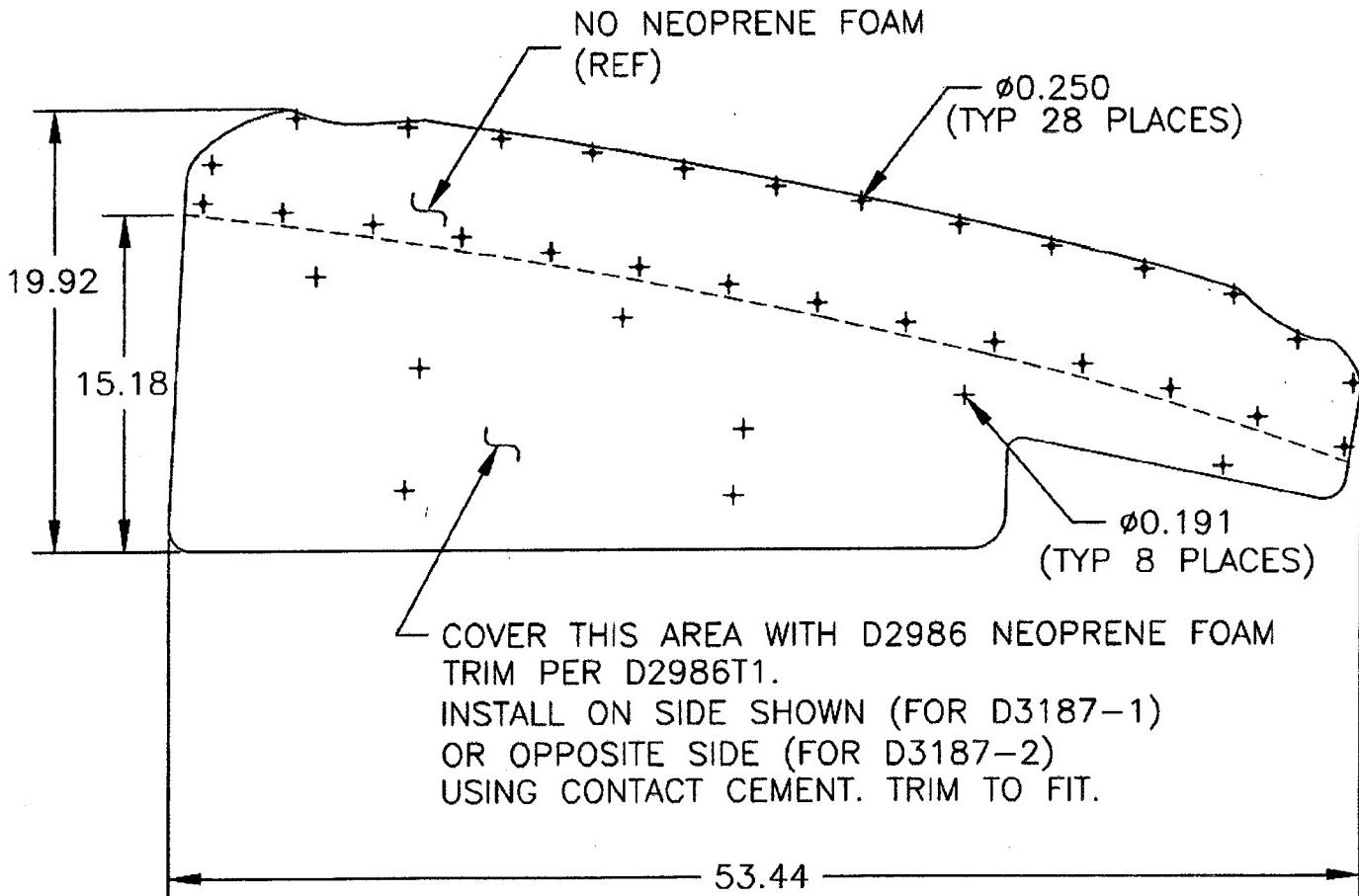
in 2008/1/2

DART

DESIGN <i>dt</i>	DRAWN BY <i>ip</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>dt</i>	APPROVED <i>dt</i>	DRAWING NO. D3187	REV. B SHEET 1 OF 1
DATE 03.05.16		TITLE SPACEPOD FLOOR	SCALE NTS
A	03.03.31	NEW ISSUE	
B	03.05.16	CHANGE SHAPE	

RELEASED

03.06.2597

REFERENCE ONLY**D3187-1/-2 SPACEPOD FLOOR**

- 1) CUT/DRILL ALUMINUM PER TEMPLATE D3187-1T1
- 2) CUT NEOPRENE FOAM PER TEMPLATE D2986T1
- 2) MATERIAL: 6061-T6 (QQ-A-250/11) ALUMINUM SHEET, 0.050 THICK (REF DART SPEC. M6061T6S.050)
- 3) FINISH: BEFORE ATTACHING NEOPRENE, POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

W/D
36544

J 0801.02